# Influence of Zinc Doping on the Structural and Magnetic Properties of α-Fe<sub>2</sub>O<sub>3</sub>

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Zinc-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> has been prepared by hydrothermal methods. The zinc K-edge EXAFS and interatomic potential calculations indicate that Zn<sup>2+</sup> ions substitute for Fe<sup>3+</sup> ions in the lattice and are accompanied by oxygen vacancies. The <sup>57</sup>Fe Mössbauer spectra recorded between 296 and 18 K demonstrate that the Morin transition in  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> is completely suppressed within this temperature range by the presence of zinc. The <sup>57</sup>Fe Mössbauer spectra recorded *in situ* at temperatures between 300 and 915 K show the material to undergo conversion to the spinel-related ZnFe<sub>2</sub>O<sub>4</sub> phase in this temperature regime. The results demonstrate that the structural and magnetic properties of zinc-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and its behavior at elevated temperatures are different from those of magnesium-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>. © 2001 Academic Press

# INTRODUCTION

The influence of dopant cations on the electrical, magnetic, and other physical properties of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> has been an area of interest for some time (1–12). The nature of the sites occupied within the corundum-related  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> structure has often been the subject of speculation and the influence of dopants on some properties, such as the Morin transition temperature, are not well understood (13).

We have recently reported on the structural characterization by X-ray powder diffraction of materials of the type  $\alpha$ -Fe<sub>2-x</sub> $M_xO_3$  ( $M = \text{Sn}^{4+}$ , Ti<sup>4+</sup>, Mg<sup>2+</sup>) prepared by hydrothermal techniques (14, 15) and have rationalized the results by interatomic potential calculations (15, 16). In the case of the tetravalent ions (14, 16) the main group Sn<sup>4+</sup> ion and the transition metal Ti<sup>4+</sup> ion give identical defect structures in which the dopants adopt two distinct sites: in addition to partially substituting at the octahedral sites, they also occupy the interstitial sites which are vacant in the  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> structure. However, to avoid the highly repulsive electrostatic interactions between  $M^{4+}$  and Fe<sup>3+</sup> ions in linked face-sharing octahedra, the octahedral sites on both sides of the  $MO_6$  units are vacant. In such a way, linear clusters of three  $M^{4+}$  ions replacing four Fe<sup>3+</sup> ions occur to achieve charge balance while avoiding all face-sharing of  $MO_6$  octahedra. In the case of divalent main group Mg<sup>2+</sup> ions (15) the incorporation of  $Mg^{2+}$  is less influenced by such repulsive interactions and the divalent ions occupy the vacant interstitial sites as well as substituting on the two adjacent  $Fe^{3+}$  sites in the corundum-related  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> structure such that three  $Mg^{2+}$  ions replace two  $Fe^{3+}$  ions in a linear chain. In these materials  $Mg^{2+}$  behaves as an ionic divalent cation, adopting six-coordination to oxygen as might be expected. We have also shown (17, 18) that cation doping in  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> tends to reduce the magnitude of the hyperfine magnetic field and causes a decrease in the temperature of the Morin transition,  $T_{\rm M}$ .

We have now extended out studies to the doping of a divalent transition metal,  $Zn^{2+}$ , into  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>, where it is less likely that  $Zn^{2+}$  will act as a divalent metal cation adopting octahedral coordination. We report here on the structural characterization of  $Zn^{2+}$ -doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> by Xray powder diffraction and X-ray absorption spectroscopy supported by interatomic potential calculations and on the effect of  $Zn^{2+}$  on the magnetic properties of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> as revealed by <sup>57</sup>Fe Mössbauer spectroscopy.

### **EXPERIMENTAL**

Zinc-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> was prepared by precipitating aqueous mixtures of iron(III) chloride hexahydrate and zinc(II) chloride with aqueous ammonia and hydrothermally processing the suspension (*ca.* 250 ml) in a Teflon-lined autoclave at 200°C and 15 atm pressure for 6 h. The product was removed by filtration and washed with 95% ethanol until



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no chloride ions were detected by silver nitrate solution. The product was dried at  $140^{\circ}$ C (12 h). The metal contents were determined by ICP and EDX analysis.

X-ray powder diffraction data were recorded with a Siemens D5000 diffractometer in reflection mode using  $CuK\alpha$  radiation.

Zinc K-edge extended X-ray absorption fine structure measurements were performed at the Synchrotron Radiation Source at Daresbury Laboratory (UK) with an average current of 200 mA at 2 GeV. The data were collected in fluorescence geometry on Station 16.5 at 298 K. The raw data were background-subtracted using the Daresbury program EXBACK and fitted using the nonlinear least squares minimization program EXCURV98, which calculates the theoretical EXAFS functions using the fast curved wave theory.

Interatomic potential calculations were performed using a pair potential shell model on a DEC alpha 600 workstation using the program GULP (19). The interatomic potentials for Fe<sup>3+</sup> and O<sup>2-</sup> were taken from a recently reported compilation (20). Those for Zn<sup>2+</sup> were obtained by fitting to the structure of ZnO using the O<sup>2-</sup> potential for  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>.

The <sup>57</sup>Fe Mössbauer spectra were recorded in transmission geometry using a *ca*. 50 mCi<sup>57</sup>Co/Rh source with a multiscaler of 512 channels in constant acceleration mode. A Displex helium closed-cryogenic refrigerator operating in the range 18 to 300 K ( $\pm$  0.2 K) was used for the low temperature measurements. The <sup>57</sup>Fe Mössbauer spectra recorded *in situ* at elevated temperature were obtained with a constant acceleration spectrometer and a *ca*. 10 mCi<sup>57</sup>Co/Rh source using a furnace which has been described in detail elsewhere (21). All chemical isomer shift data are quoted relative to the centroid of the metallic iron spectrum at room temperature.

# **RESULTS AND DISCUSSION**

The X-ray powder diffraction pattern recorded from the material, shown by EDX and ICP analysis to contain 4.32% Zn, showed the presence of an  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>-related phase together with a small spinel-related ZnFe<sub>2</sub>O<sub>4</sub> impurity (Fig. 1). Scanning electron microscopy indicated a particle size of ca. 100 nm. The presence of zinc within the  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> structure was confirmed by the <sup>57</sup>Fe Mössbauer spectrum recorded at 296 K (Fig. 2), which, as will be discussed in detail below, showed a sextet component characteristic of metal-doped corundum-related  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (17, 18). The X-ray powder diffraction and analytical data show that the limit of solubility of Zn<sup>2+</sup> in  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> is significantly lower than the ca. 6%, which was easily achieved in magnesium-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> which we previously examined (15). Attempts to increase the zinc content in these materials were unsuccessful



FIG. 1. X-ray powder diffraction pattern recorded from zinc-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>. The arrow indicates the ZnFe<sub>2</sub>O<sub>4</sub> impurity phase.



**FIG. 2.**  ${}^{57}$ Fe Mössbauer spectra recorded from zinc-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> at 296 and 18 K.

and we were unable to prepare monophasic samples of zincdoped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> with smaller amounts of zinc. The low zinc content precluded the refinement of X-ray- and neutronpowder diffraction data to a structural model. The small concentration of the ZnFe<sub>2</sub>O<sub>4</sub> impurity phase precluded further characterization of this spinel-related material. The zinc K-edge EXAFS were also complicated by the biphasic nature of the sample. Given the analytical data and assuming that the recoil free fractions of iron in  $\alpha$ -Fe<sub>2</sub>O and ZnFe<sub>2</sub>O<sub>4</sub> which contribute to the <sup>57</sup>Fe Mössbauer spectrum recorded at 296 K (see below) are equal we estimate that about two thirds of the zinc atoms are within the  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> structure, while the remainder are located within ZnFe<sub>2</sub>O<sub>4</sub>. Thus the zinc K-edge EXAFS (Fig. 3) were fitted to models in which two-thirds of the zinc atoms are located within  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and the remainder occupy the octahedral sites of spinel-related  $ZnFe_2O_4$ . In the fitting procedure the Debye-Waller factors of the first and second oxygen shells and the iron atoms at similar distances in both  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and  $ZnFe_2O_4$  were constrained to be equal. Thus, 12 parameters were refined in fitting the data and enabled the successful fitting of the first and second oxygen shells and the first iron shell about zinc in zinc-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and ZnFe<sub>2</sub>O<sub>4</sub>. The zinc K-edge EXAFS for the zinc-doped α-Fe<sub>2</sub>O<sub>3</sub> component

were best fitted (R = 34.16) to a model for  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (22) in which zinc substituted for iron on the cationic sublattice with an oxygen vacancy in the anionic sublattice and in coexistence with the ZnFe<sub>2</sub>O<sub>4</sub> phase (Table 1). The fitting of further shells in both phases could not be performed with confidence.

Recognizing that the fitting of EXAFS data might not always be unequivocal in its interpretation and the need for supporting evidence for this model of  $Zn^{2+}$ -doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> which differs from that previously found for Mg<sup>2+</sup>-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (15), we investigated a set of possible defect structures for the inclusion of  $Zn^{2+}$  in  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> through interatomic potential calculations using the program GULP (19) and according to methods which have previously been used for examining metal-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (15, 16). The same defect structures were investigated as in our earlier work involving Mg<sup>2+</sup>-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (15). The potentials for



FIG. 3. Zinc K-edge EXAFS and Fourier transform recorded from zinc-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>. The experimental data are indicated by the solid line.

TABLE 1 Best Fit Parameters for Zinc K-Edge EXAFS Recorded from Zinc-Doped α-Fe<sub>2</sub>O<sub>3</sub>

Atom type	Coordination number	Distance $(\text{\AA}) \pm 1\%$	$2\sigma^2(\text{\AA}^2)$
Zn-doped $\alpha$ -Fe <sub>2</sub> O	3		
0	5	1.97	0.019
Fe	4	2.97	0.021
Fe	3	3.37	0.027
0	6	3.22	0.016
$ZnFe_2O_4$			
0	4	1.97	0.019
Fe	12	3.49	0.027
0	12	3.52	0.016

 $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> were the same as those used in our study of magnesium-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (15) which enables us to compare the effects of the two divalent ions. The best fit to ZnO using the oxygen potential for  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> was found using Buckingham parameters of A = 400.87 eV,  $\rho = 0.3637 \text{ Å}$ , and a spring constant  $k = 0.3445 \text{ eV Å}^{-2}$ . The core charge was -0.05. Lattice energies of  $-152.34 \text{ eV} (\alpha$ -Fe<sub>2</sub>O<sub>3</sub>) and -39.21 eV (ZnO) were used in the calculation. The calculated lattice parameters for ZnO were a = 3.3466 Å, c = 4.965 Å compared to the experimental a = 3.2495 Å, c = 5.2069 Å. The Buckingham A parameter was increased to 425.48 eV in the defect calculations to allow for the change in zinc from tetrahedral to octahedral coordination (23).

The defect structures investigated are described below using the Kröger–Vink notation.

(a) Replacement of  $Fe^{3+}$  ions by  $Zn^{2+}$  ions balanced by vacancies on half as many  $O^{2-}$  sites:

$$ZnO(s) + Fe_{Fe}^{\times} + \frac{1}{2}O_{o}^{\times} \rightarrow Zn_{Fe}' + \frac{1}{2}V_{o}'' + \frac{1}{2}\alpha - Fe_{2}O_{3}(s).$$

(b) As (a) but with the zinc ions adjacent to the oxygen vacancies:

$$ZnO(s) + Fe_{Fe}^{\times} + \frac{1}{2}O_o^{\times} \rightarrow \frac{1}{2}(2Zn'_{Fe}V_o^{\cdot}) + \frac{1}{2}\alpha - Fe_2O_3(s).$$

(c) Occupation by  $Zn^{2+}$  ions of interstitial sites balanced by two-thirds the number of vacancies on  $Fe^{3+}$  sites:

$$\operatorname{ZnO}(s) + \frac{2}{3}\operatorname{Fe}_{\operatorname{Fe}}^{\times} \to \operatorname{Zn}_{i}^{\cdots} + \frac{2}{3}\operatorname{V}_{\operatorname{Fe}}^{\prime\prime\prime} + \frac{1}{3}\alpha - \operatorname{Fe}_{2}\operatorname{O}_{3}(s)$$

(d) As (c) but with the interstitial  $Zn^{2+}$  ions in sites adjacent to the vacancy:

$$ZnO(s) + \frac{2}{3}Fe_{Fe}^{\times} \rightarrow \frac{1}{3}(3Zn_i 2V_{Fe}^{\prime\prime\prime}) + \frac{1}{3}\alpha - Fe_2O_3(s).$$

(e) Occupation by  $Zn^{2+}$  of an interstitial site balanced by two vacancies on each of Fe<sup>3+</sup> sites and O<sup>2-</sup> sites:

$$ZnO(s) + 2Fe_{Fe}^{\times} + 2O_o^{\times} \rightarrow Zn_i^{\cdots} + 2V_{Fe}^{\prime\prime\prime} + 2V_o^{\cdots} + \alpha - Fe_2O_3(s)$$

(f) As (e) but with the vacancies adjacent to the interstitial ion:

$$\operatorname{ZnO}(s) + 2\operatorname{Fe}_{\operatorname{Fe}}^{\times} + 2\operatorname{O}_{o}^{\times} \rightarrow (\operatorname{Zn}_{i}^{\sim}2\operatorname{V}_{\operatorname{Fe}}^{\prime\prime\prime\prime}2\operatorname{V}_{o}^{\prime\prime}) + \alpha - \operatorname{Fe}_{2}\operatorname{O}_{3}(s).$$

(g) Substitution of  $Fe^{3+}$  by  $Zn^{2+}$  on two sites and occupation by  $Zn^{2+}$  of an interstitial site:

$$ZnO(s) + \frac{2}{3}Fe_{Fe}^{\times} \rightarrow \frac{1}{3}Zn_i^{"} + \frac{2}{3}Zn_{Fe}^{'} + \frac{1}{3}\alpha - Fe_2O_3(s).$$

(h) As (g) but with the two substituted sites flanking the interstitial site:

$$ZnO(s) + \frac{2}{3}Fe_{Fe}^{\times} \rightarrow \frac{1}{3}(Zn_i^{"}2Zn_{Fe}) + \frac{1}{3}\alpha - Fe_2O_3(s).$$

The results of these calculation are given in Table 2.

From these results, we predict that substitution for  $Fe^{3+}$ by  $Zn^{2+}$  would be more favorable than occupation of interstitial sites, see results for models a and c. A set of two isolated substituted zinc ions and a separate interstitial zinc ion was less favorable (model g). The clustering of defects considerably improved the defect energy. However, the cluster of two substituted and one interstitial zinc ions arranged as found for the most favorable defect cluster for magnesium-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (model h) (15) was less favorable than a cluster of two substituted ions adjacent to an oxygen vacancy (model b). Further evidence against the cluster as found for magnesium-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> came from the failure to find an energy minimum for a supercell with this defect in the case of zinc-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>. This contrasts with the case for magnesium-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> where the supercell successfully optimised with minimum energy. Our conclusion therefore, based on the best fit to the zinc K-edge EXAFS data and the interatomic potential calculations, is that zinc

TABLE 2 Defect Energies for  $Zn^{2+}$  Doped into  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>

Model	Defect energy per mol Zn <sup>2+</sup> (eV)		
a	3.21		
b	0.77		
с	9.68		
d	1.77		
e	20.60		
f	5.63		
g	3.55		
h	1.08		



FIG. 4. <sup>57</sup>Fe Mössbauer spectra recorded *in situ* from zinc-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> on heating between 300 and 915 K and on subsequent cooling to 300 K.

ions substitute for  $\mathrm{Fe}^{3+}$  ions and are accompanied by oxygen vacancies.

The <sup>57</sup>Fe Mössbauer spectrum recorded at 296 K (Fig. 2) showed the superposition of a sextet pattern and a broad doublet. The doublet component,  $\delta = 0.34 \text{ mm s}^{-1}$ ,  $\Delta = 0.54 \text{ mm s}^{-1}$  at 296 K,  $\delta = 0.44 \text{ mm s}^{-1}$ ,  $\Delta = 0.54 \text{ mm s}^{-1}$  at 18 K, is characteristic of the ZnFe<sub>2</sub>O<sub>4</sub> impurity phase (24, 25) and remained constant (*ca.* 6%) in all spectra recorded at temperatures between 296 and 18 K (Fig. 2). The fitting of the magnetically split component of the spectrum to a single sextet gave a hyperfine magnetic field *H* of 51.2  $\pm$  0.3 T, which is smaller than that of pure  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>. However, the linewidth (0.32 mm s<sup>-1</sup>) is indicative of a distribution of sites originating from the presence of the dopant zinc within the  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> structure. The spectrum was therefore fitted to two sextet patterns. The pattern with the larger field ( $H_1 = 51.5 \pm 0.3$  T) can be associated with Fe<sup>3+</sup> ions

which are not influenced by the presence of zinc, while that with the smaller field ( $H_2 = 50.5 \pm 0.3$  T) can be assigned to Fe<sup>3+</sup> ions that have Zn<sup>2+</sup> ions in close proximity. The relative population of each magnetic component varied with assumed linewidth without any significant change to the value of  $\chi^2$  and the percentage of Fe<sup>3+</sup> influenced by zinc is therefore difficult to quantify. However, by constraining the minimum linewidths to the calibration value (0.25 mm s<sup>-1</sup>), relative proportions of 52 ± 2 and 42 ± 4% for  $H_1$  and  $H_2$  were obtained.

The spectrum recorded at 18 K (Fig. 3) demonstrated that the Morin transition in  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> is completely suppressed by the presence of zinc. Indeed, the negative values of the quadrupole coupling constants for both magnetic components ( $2\varepsilon = -0.22$  and -0.24 mm s<sup>-1</sup>) indicate that the material is weakly ferromagnetic at low temperatures.

The <sup>57</sup>Fe Mössbauer spectra recorded in situ from zincdoped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> while increasing the temperature from 300 to 915 K and subsequently decreasing the temperature from 915 to 300 K are shown in Fig. 4. The <sup>57</sup>Fe Mössbauer parameters for the spectra recorded at 300 and 600 K before and after heating are collated in Table 3. All the spectra were recorded over 48 h at the specified temperature except that recorded at 915 K, which was recorded over 8 h. The first three spectra recorded at 300, 600, and 800 K were best fitted to two sextet patterns, characterising the hyperfine magnetic field distribution resulting from the introduction of zinc into the corundum-related  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> structure, and a broad-line doublet with Mössbauer parameters similar to those previously reported for  $ZnFe_2O_4$  (24, 25). The variation of the hyperfine magnetic field with temperature, B(T)(Fig. 5), closely followed the curve previously observed for magnesium-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (18) and lies approximately 0.6 T below the field obtained from pure  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>. The spectra recorded at 900 and 915 K were less amenable to fitting to three components as a result of the transformation of the magnetically ordered smaller particles to superparamagnetic  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and also the conversion of zincdoped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> to spinel-related ZnFe<sub>2</sub>O<sub>4</sub>. This is different from the results obtained from magnesium-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (18), where no evidence for the formation of a spinel structure at elevated temperature was observed. In the case of magnesium-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> the variation of the hyperfine magnetic field with temperature B(T) showed no hysteresis between the hyperfine magnetic fields obtained from spectra in the heating and cooling regimes. In the case of zinc-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> there is hysteresis of *ca*. 0.6 T. The spectra recorded in situ as the temperature was reduced were best fitted to one sextet of narrow linewidth  $< 0.30 \text{ mm s}^{-1}$ , accounting for ca. 86% of the area, and with hyperfine parameters (Table 3) typical of those of pure  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and a doublet with an isomer shift following the same second order Doppler shift as that observed during the heating regime. The doublet is characterized by narrow linewidths (0.28 mm s<sup>-1</sup>)

Temperature (K)	$\delta \pm 0.01~({\rm mm/s})$	$\Delta\pm 0.01~({\rm mm/s})$	$T \pm 0.3$ (Tesla)	Peak area ratio %
Before annealing at 900 K				
300 Sextet 1	0.37	-0.21	50.9	75
Sextet 2	0.35	-0.23	49.6	16
Doublet	0.34	0.47		8
600 Sextet 1	0.16	-0.22	42.6	65
Sextet 2	0.16	-0.21	40.8	24
Doublet	0.13	0.46		11
After annealing at 900 K				
600 Sextet	0.16	-0.22	43.0	86
Doublet	0.13	0.36		14
300 Sextet	0.37	-0.22	51.6	86
Doublet	0.36	0.35		14

TABLE 3 <sup>57</sup>Fe Mössbauer Parameters for Zinc-Doped α-Fe<sub>2</sub>O<sub>3</sub>

and a quadrupole splitting of  $0.35 \text{ mm s}^{-1}$  identical to that for ZnFe<sub>2</sub>O<sub>4</sub> (24, 25). The observation at 300 K of a sextet pattern with hyperfine parameters characteristic of pure



FIG. 5. Variation of hyperfine magnetic field with temperature for zinc-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>.

 $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and a doublet typical of ZnFe<sub>2</sub>O<sub>4</sub> suggest that at the elevated temperatures all the zinc in the  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> phase is converted to spinel-related ZnFe<sub>2</sub>O<sub>4</sub>.

### CONCLUSIONS

The limit of solubility of  $Zn^{2+}$  within the corundumrelated  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> structure (*ca.* 2.88%) is significantly less than the solubility limit of *ca.* 6% of Mg<sup>2+</sup> which can be accommodated within  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>. Zinc K-edge EXAFS and interatomic potential calculations indicate that  $Zn^{2+}$  ions substitute for Fe<sup>3+</sup> ions in the lattice and are accompanied by oxygen vacancies. This defect structure is different from that observed in Mg<sup>2+</sup>-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>. The <sup>57</sup>Fe Mössbauer spectra show that the Morin transition is completely suppressed by the presence of zinc in  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>. At elevated temperatures Zn<sup>2+</sup>-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> is converted to spinelrelated ZnFe<sub>2</sub>O<sub>4</sub>, a result which contrasts with the thermal stability of Mg<sup>2+</sup>-doped  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> at similar temperatures.

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